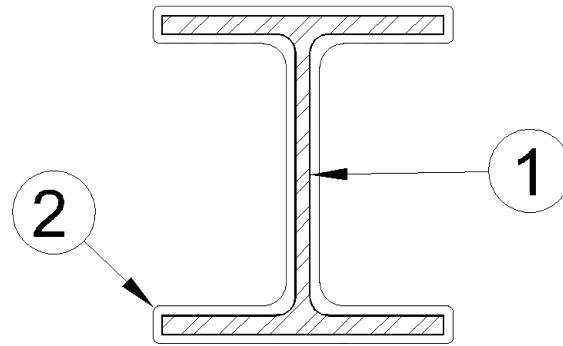


**Design No. X649**  
 Ratings - 1, 1-1/2, 2, 3 and 4 Hr. (See Item 2)



- 1. Steel Column** — Wide flange steel columns with the minimum sizes shown in the tables below. Columns shall be free of dirt, loose scale and oil. Columns shall be primed with a phenolic modified alkyd resin primer, a metal alkyd primer, an acrylic primer or an epoxy primer at a nominal thickness of 2 mil.
- 2. Mastic and Intumescent Coatings\*** — Coating spray, brush or trowel applied directly from containers to desired thickness. See tables below for appropriate final dry thickness and applicable rating.

Steel Size	W/D	1 Hr Min Thickness, In.	1-1/2 Hr Min Thickness, In.	2 Hr Min Thickness, In.	3 Hr Min Thickness, In.	4 Hr Min Thickness, In.
W8 x 10	0.33	0.145	0.266	NR	NR	NR
W12 x 14	0.36	0.133	0.263	NR	NR	NR
W12 x 16	0.41	0.117	0.230	NR	NR	NR
W6 x 12	0.44	0.109	0.215	0.338	NR	NR
W8 x 15	0.48	0.100	0.197	0.310	NR	NR
W10 x 22	0.52	0.092	0.182	0.286	NR	NR
W4 x 13	0.55	0.087	0.172	0.271	NR	NR
W6 X 16	0.58	0.083	0.163	0.257	0.504	NR
W8 x 24	0.59	0.075	0.130	0.213	0.504	NR
W14 x 34	0.63	0.075	0.130	0.213	0.489	NR
W8 x 28	0.68	0.070	0.130	0.213	0.453	NR
W8 x 35	0.74	0.065	0.128	0.201	0.416	NR
W10 x 39	0.78	0.061	0.121	0.191	0.395	NR
W10 x 49	0.84	0.057	0.113	0.177	0.367	NR
W10 x 45	0.89	0.054	0.106	0.167	0.346	NR
W16 x 57	0.95	0.050	0.099	0.157	0.324	NR
W8 x 48	1.00	0.048	0.095	0.149	0.308	NR
W14 x 90	1.07	0.045	0.088	0.139	0.288	NR
W10 x 68	1.14	0.042	0.083	0.131	0.270	NR
W18 x 97	1.21	0.040	0.078	0.123	0.255	NR
W10 x 77	1.28	0.038	0.074	0.116	0.241	NR
W16 x 100	1.36	0.036	0.069	0.109	0.227	NR
W10 x 88	1.45	0.034	0.065	0.103	0.213	NR
W14 x 132	1.54	0.032	0.061	0.097	0.200	NR
W12 x 120	1.64	0.030	0.058	0.091	0.188	NR
W14 x 159	1.77	0.028	0.056	0.085	0.187	NR
W14 x 176	1.95	0.025	0.051	0.077	0.178	NR
W14 x 193	2.12	0.023	0.047	0.071	0.164	NR
W14 x 211	2.30	0.023	0.043	0.066	0.151	NR
W14 x 233	2.52	0.023	0.040	0.060	0.138	NR
W14 x 257	2.75	0.023	0.036	0.055	0.126	NR
W14 x 283	3.00	0.023	0.033	0.050	0.116	0.194

NR = No Rating

As an alternate to the above table, the required thickness of coating (in inches) to be applied to all surfaces of wide flange steel columns for 1 hour ratings, in the W/D range of 0.33 to 1.14, may be determined from the following equation:

$$T = 0.04785/(W/D)$$

Where T = Thickness of coating in the range of 0.042 to 0.145 in., W = Weight of steel column in pounds per linear foot, D = Heated perimeter of steel column section in inches.

As an alternate to the above table, the required thickness of coating (in inches) to be applied to all surfaces of wide flange steel columns for 1-1/2 hour ratings, in the W/D range of 0.33 to 1.64, may be determined from the following equation:

$$T = 0.0945/(W/D)$$

Where T = Thickness of coating in the range of 0.058 to 0.266 in., W = Weight of steel column in pounds per linear foot, D = Heated perimeter of steel column section in inches.

As an alternate to the above table, the required thickness of coating (in inches) to be applied to all surfaces of wide flange steel columns for 2 hour ratings, in the W/D range of 0.44 to 1.64, may be determined from the following equation:

$$T = 0.1489/(W/D)$$

Where T = Thickness of coating in the range of 0.091 to 0.338 in., W = Weight of steel column in pounds per linear foot, D = Heated perimeter of steel column section in inches.

As an alternate to the above table, the required thickness of coating (in inches) to be applied to all surfaces of wide flange steel columns for 3 hour ratings, in the W/D range of 0.58 to 1.64, may be determined from the following equation:

$$T = 0.3082/(W/D)$$

Where T = Thickness of coating in the range of 0.188 to 0.504 in., W = Weight of steel column in pounds per linear foot, D = Heated perimeter of steel column section in inches.

As an alternate to the above, the following table listing metric units may be used.

Steel Size	M/D	Hp/A	1 Hr Min Thickness, mm	1-1/2 Hr Min Thickness, mm	2 Hr Min Thickness, mm	3 Hr Min Thickness, mm	4 Hr Min Thickness, mm
W8 x 10	19.1	412	3.68	6.76	NR	NR	NR
W12 x 14	21.2	371	3.38	6.67	NR	NR	NR
W12 x 16	24.0	327	2.96	5.85	NR	NR	NR
W6 x 12	25.9	303	2.76	5.46	8.60	NR	NR
W8 x 15	28.1	280	2.53	5.00	7.88	NR	NR
W10 x 22	30.4	258	2.34	4.62	7.27	NR	NR
W4 x 13	32.4	242	2.21	4.36	6.88	NR	NR
W6 X 16	33.9	232	2.10	4.14	6.52	12.80	NR
W8 x 24	34.6	227	1.91	3.31	5.42	12.80	NR
W14 x 34	37.1	213	1.91	3.31	5.42	12.43	NR
W8 x 28	40.0	197	1.79	3.31	5.42	11.51	NR
W8 x 35	43.6	181	1.64	3.24	5.11	10.58	NR
W10 x 39	45.4	172	1.56	3.08	4.85	10.04	NR
W10 x 49	49.1	159	1.45	2.86	4.50	9.32	NR
W10 x 45	51.9	151	1.37	2.70	4.25	8.80	NR
W16 x 57	55.9	141	1.28	2.53	3.98	8.24	NR
W8 x 48	58.6	134	1.22	2.40	3.78	7.83	NR
W14 x 90	62.6	125	1.14	2.24	3.53	7.32	NR
W10 x 68	66.9	118	1.07	2.11	3.32	6.87	NR
W18 x 97	71.0	111	1.02	1.98	3.13	6.47	NR
W10 x 77	75.2	105	0.97	1.88	2.95	6.12	NR
W16 x 100	79.4	99	0.91	1.76	2.78	5.76	NR
W10 x 88	84.9	92	0.85	1.66	2.61	5.40	NR
W14 x 132	90.0	87	0.80	1.56	2.46	5.08	NR
W12 x 120	96.2	82	0.75	1.46	2.31	4.77	NR
W14 x 159	103.9	76	0.70	1.43	2.16	4.74	NR
W14 x 176	114.4	69	0.63	1.30	1.96	4.52	NR
W14 x 193	124.4	63	0.59	1.19	1.81	4.16	NR
W14 x 211	135.0	58	0.59	1.10	1.66	3.83	NR
W14 x 233	147.9	53	0.59	1.00	1.52	3.50	NR
W14 x 257	161.4	49	0.59	0.92	1.39	3.21	NR
W14 x 283	176.0	45	0.59	0.84	1.28	2.94	4.92

NR = No Rating

As an alternate to the above table, the required thickness of coating (in mm) to be applied to all surfaces of wide flange steel columns for 1 hour ratings, in the M/D range of 19.1 to 66.9, may be determined from the following equation:

$$T = 71.6 / (M/D)$$

Where T = Thickness of coating in the range of 1.07 to 3.68 mm, M = Weight of steel column in kilograms per linear meter, D = Heated perimeter of steel column section in meters.

As an alternate to the above table, the required thickness of coating (in mm) to be applied to all surfaces of wide flange steel columns for 1-1/2 hour ratings, in the M/D range of 19.1 to 96.2, may be determined from the following equation:

$$T = 141.3 / (M/D)$$

Where T = Thickness of coating in the range of 1.46 to 6.76 mm, M = Weight of steel column in kilograms per linear meter, D = Heated perimeter of steel column section in meters.

As an alternate to the above table, the required thickness of coating (in mm) to be applied to all surfaces of wide flange steel columns for 2 hour ratings, in the M/D range of 25.9 to 96.2, may be determined from the following equation:

$$T = 222.7 / (M/D)$$

Where T = Thickness of coating in the range of 2.31 to 8.60 mm, M = Weight of steel column in kilograms per linear meter, D = Heated perimeter of steel column section in meters.

As an alternate to the above table, the required thickness of coating (in mm) to be applied to all surfaces of wide flange steel columns for 3 hour ratings, in the M/D range of 33.9 to 96.2, may be determined from the following equation:

$$T = 461.0 / (M/D)$$

Where T = Thickness of coating in the range of 4.77 to 12.80 mm, M = Weight of steel column in kilograms per linear meter, D = Heated perimeter of steel column section in meters.

**ISOLATEK INTERNATIONAL** — Type SprayFilm-WB 3 and Type WB 3, Investigated for Interior General Purpose. Type SprayFilm-WB 4 and Type WB 4, Investigated for Interior General Purpose. Type SprayFilm-WB 4 and Type WB 4, Investigated for Exterior Use with top coat as described in Item 3.

- 3. Top Coat** — Type SprayFilm - TOPSEAL and Type TOPSEAL required for Exterior Use, applied at a minimum dry thickness of 14 mils (0.34 mm) over the intumescent material. See Classification information in the Mastic and Intumescent Coating (CDWZ) category, Isolatek International, for mixing requirements.

\*Bearing the UL Classification Mark